MATERIAL SAFETY DATA SHEET HOUGEN "SUPER CONCENTRATE" CUTTING FLUID

HOUGEN MANUFACTURING, INC. 3001 Hougen Drive P.O. Box 2005 Flint, MI 48501 - 2005 Telephone: (810) 635-7111 FAX: (810) 635-8277

TRADE NAME: <u>SUPER CONCENTRATE</u> CHEMICAL NAME AND SYNONYMS: <u>NA</u> CHEMICAL FAMILY: <u>AMINE COMPLEX</u> OTHER PRODUCT INFO: <u>PROPRIETARY FORMULATION</u>

HEALTH: <u>1</u> FLAMMABILITY: <u>1</u> REACTIVITY: <u>0</u> PROTECTION: <u>B</u>

INGREDIENT: CAS NO.: %: NATURE OF HAZARD: NONE INDICATED

BOILING POINT (F): 456	MELTING POINT (F): <u>NA</u>	pH:	<u>8.8</u>
VAPOR DENSITY (AIR=1): <u>1.0</u>	VAPOR PRESSURE (mm Hg): ND		
EVAPORATION RATE (BuAc=1): ND	% VOLATILE (BY VOLUME): <u>ND</u>		
SPECIFIC GRAVITY (H2O=1): 1.087	SOLUBILITY IN WATER: COMPLETE		
APPEARANCE AND ODOR: MODERATE VISCOSITY, REDDISH AMBER LIQUID. MILD ODOR.			

************ SECTION 4 - FIRE & EXPLOSION HAZARD DATA ************

FLASH POINT (METHOD): >350F (COC) FLAMMABLE LIMITS IN AIR (LEL/UEL): NA/NA EXTINGUISHING MEDIA: NA SPECIAL FIRE FIGHTING PROCEDURES: NONE UNUSUAL HAZARDS: NONE

STABILITY: <u>STABLE</u> CONDITIONS TO AVOID: <u>NONE</u> MATERIALS TO AVOID: <u>MAGNESIUM FINES, NITRITES, AND NITRATING AGENTS</u> HAZARDOUS DECOMPOSITION PRODUCTS: <u>CARBON DIOXIDE</u> HAZARDOUS POLYMERIZATION: <u>WILL NOT OCCUR</u> CONDITIONS TO AVOID: <u>NONE</u>

ROUTE OF EXPOSURE: EYES: <u>SPLASH, MIST, VAPOR</u> EFFECTS OF OVEREXPOSURE: <u>REDNESS, IRRITATION</u> EMERGENCY PROCEDURES: <u>FLUSH WELL WITH WATER. CONTACT PHYSICIAN IF IRRITATION PERSISTS</u> SKIN: SPLASH, IMMERSION, MIST PERMISSIBLE EXPOSURE LIMIT: ND EFFECTS OF OVEREXPOSURE: SLIGHT IRRITATION, REDNESS EMERGENCY PROCEDURES: WASH WELL WITH SOAP AND WATER INHALATION: MIST, VAPOR PERMISSIBLE EXPOSURE LIMIT: ND EFFECTS OF OVEREXPOSURE: DIZZINESS, SHORTNESS OF BREATH EMERGENCY PROCEDURES: REMOVE TO FRESH AIR. ADMINISTER ARTIFICIAL RESPIRATION IF NEEDED ORAL: SWALLOWING THRESHOLD LIMIT VALUE: ND EFFECTS OF OVEREXPOSURE: NAUSEA, DIARRHEA EMERGENCY PROCEDURES: DRINK LARGE AMOUNTS OF WATER. CONTACT PHYSICIAN OR POISON CONTROL IMMEDIATELY EFFECTS OF CHRONIC EXPOSURE: NONE ANTICIPATED CARCINOGENICITY: NON-CARCINOGENIC MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: NONE DETERMINED

******** SECTION 7 - PRECAUTIONS FOR SAFE HANDLING & USE *******

IN CASE IN SPILL OR LEAK: <u>RINSE AREA WITH WATER, COLLECT WITH ABSORBENT MATERIAL FOR DISPOSAL</u> CONDITIONS TO AVOID: <u>DO NOT ALLOW TO FREEZE - STORE INDOORS</u> OTHER PRECAUTIONS: <u>AVOID CONTACT WITH MAGNESIUM FINES, NITRITES, OR NITRATING AGENTS</u>

EYES: STANDARD INDUSTRIAL SAFETY GLASSES OR GOGGLES

SKIN: NORMAL CLOTHING IS ADEQUATE. CHEMICALLY RESISTANT WORK GLOVES PROVIDE ADEQUATE PROTECTION INHALATION: NORMAL VENTILATION ADEQUATE WITH NORMAL CONDITIONS AND USE

 SPECIAL VENTILATION:
 NONE REQUIRED UNDER NORMAL CONDITIONS

 CLOTHING:
 NO SPECIAL REQUIREMENT. REMOVE IF SOILED AND WASH BEFORE REUSING

 SPECIAL EQUIPMENT REQUIRED:
 NONE WITH NORMAL APPLICATIONS AND CONDITIONS

FEDERAL REGULATIONS

SARA TITLE III SECTION 302/304 EXTREMELY HAZARDOUS SUBSTANCES: <u>NONE</u> SECTION 313 TOXIC CHEMICALS: <u>NONE</u> CERCLA 102(a)/DOT HAZARDOUS SUBSTANCES: <u>NONE</u>

STATE REGULATIONS

CALIFORNIA PROPOSITION 65 CARCINOGENIC SUBSTANCES: NONE

****** SECTION 10 - SHIPPING & TRANSPORTATION INFORMATION ******

D.O.T PROPER SHIPPING NAME: <u>CLASS 55 CLEANING COMPOUND</u> D.O.T HAZARD CLASS: <u>NA</u> SPECIAL PRECAUTIONS: <u>DO NOT ALLOW TO FREEZE - STORE INSIDE</u>

DATE OF LAST REVISION: 6/1/11

The data contained in this form is the best presently available information.

Note: Hougen Manufacturing, Inc. shall in no event be responsible for any damage whatsoever, directly or indirectly, resulting from the publication or use of or reliance upon data contained herein. No warranty, either expressed or implied, or merchantability or fitness of any nature with respect to the product or to the data is made herein.